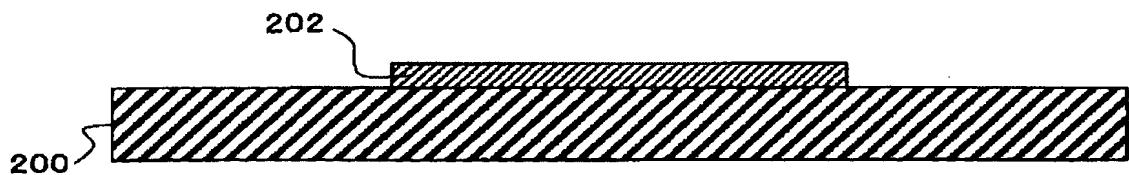


F I G . 1

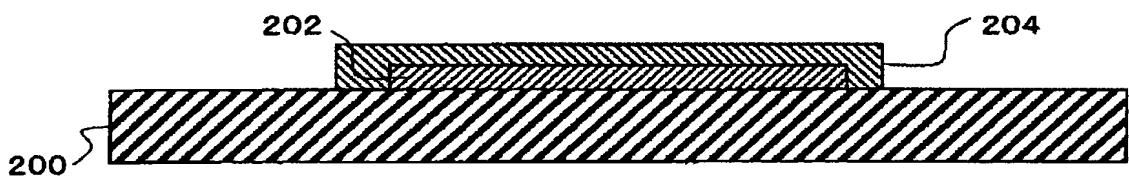
STEP (1)



STEP (2)



STEP (3)



STEP (4)

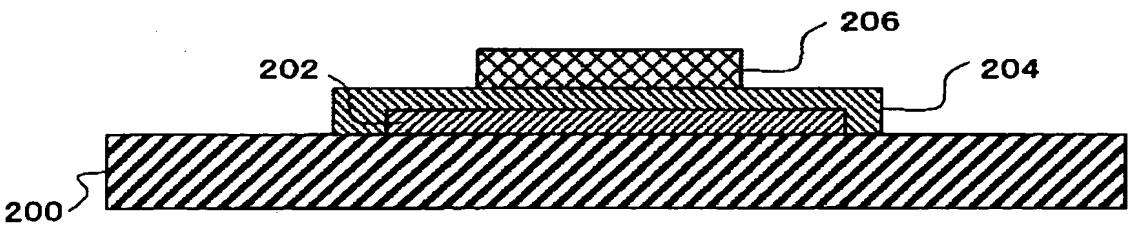
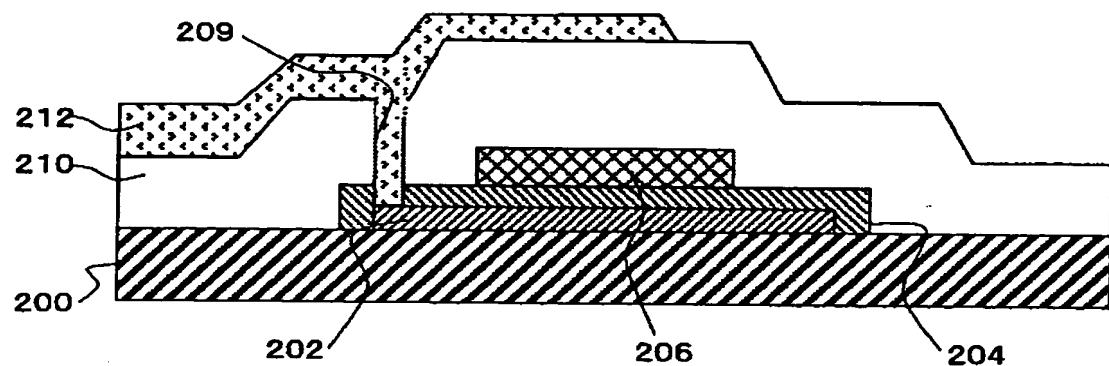
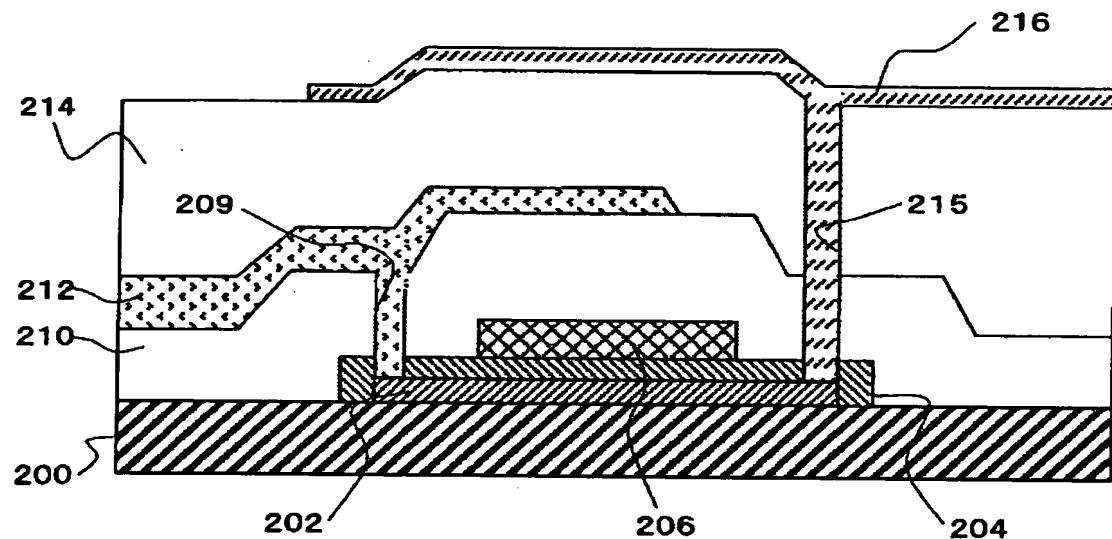


FIG. 2

STEP (5)

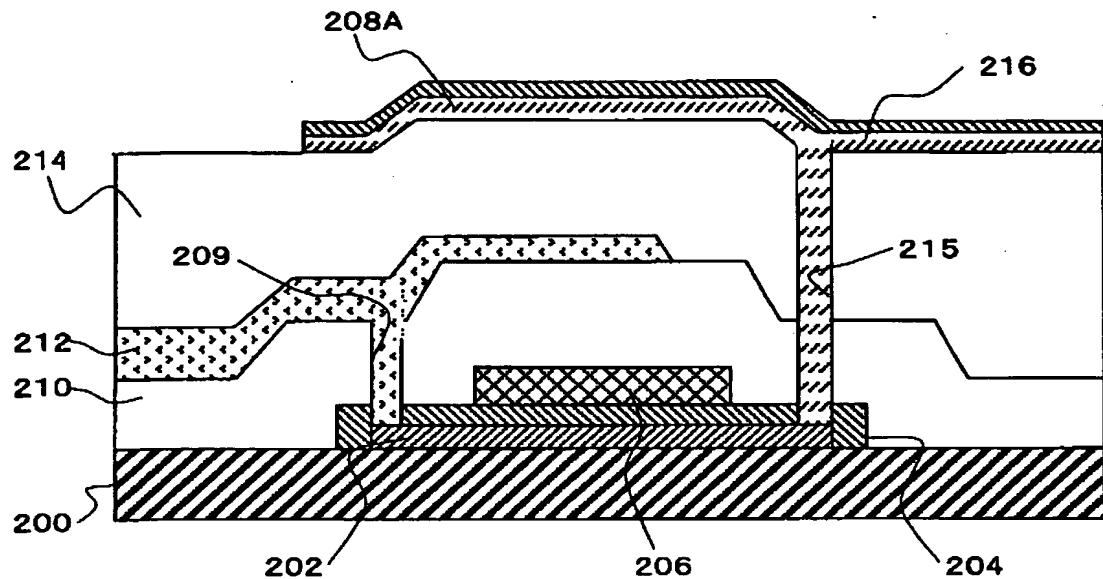


STEP (6)



F I G . 3

STEP (7)



STEP (8)

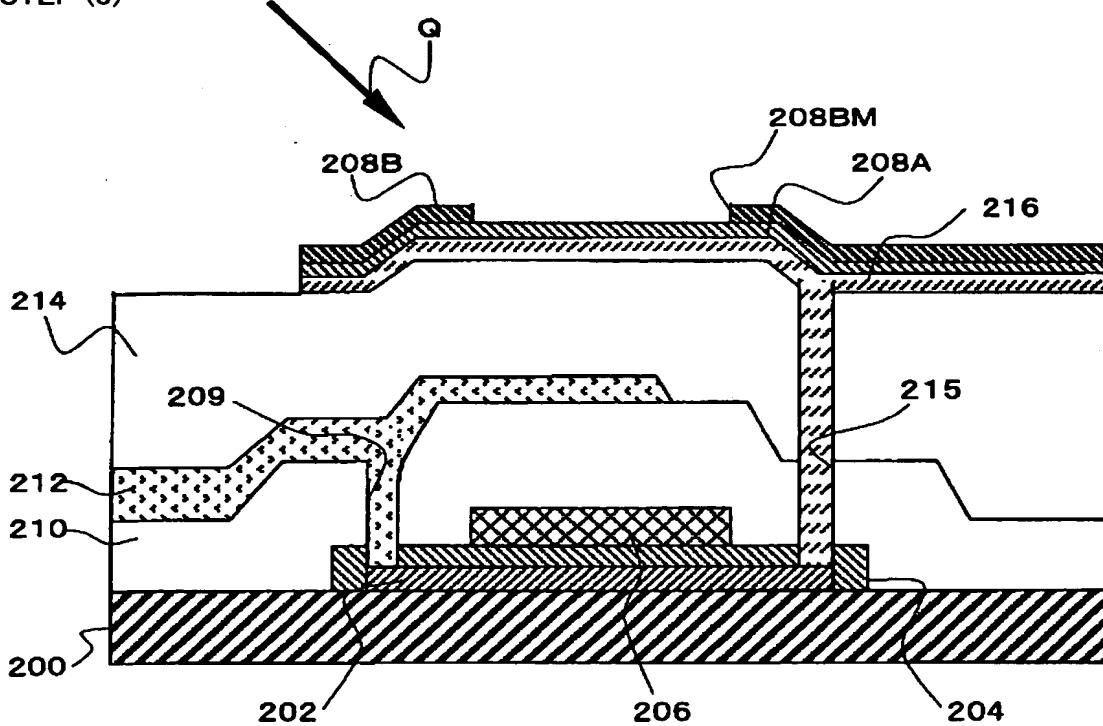
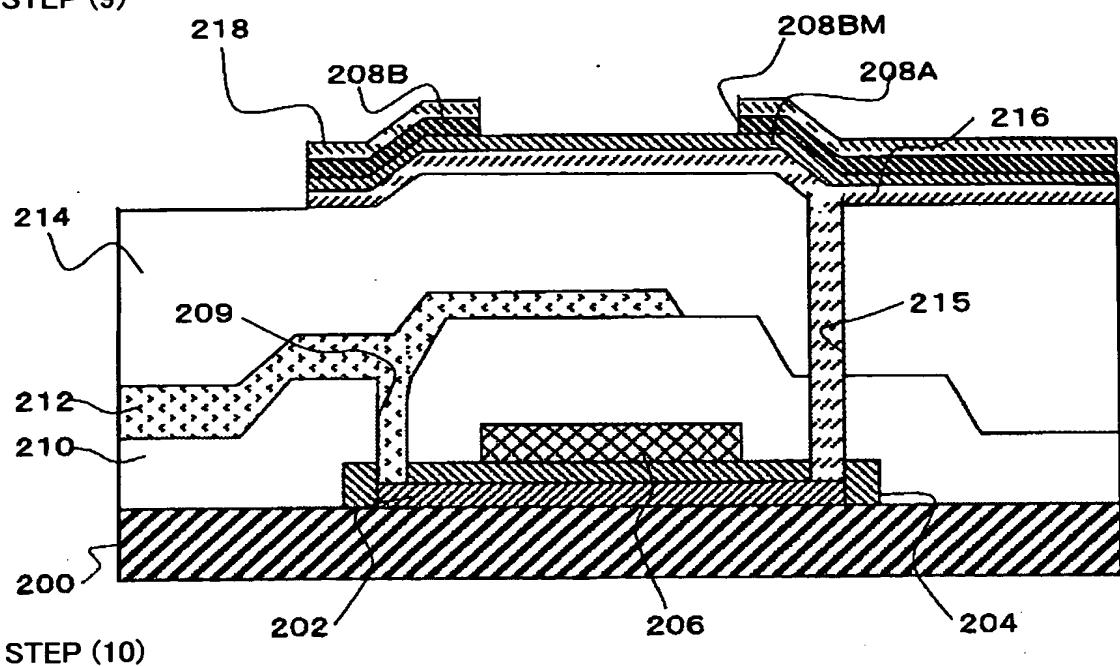


FIG. 4

STEP (9)



STEP (10)

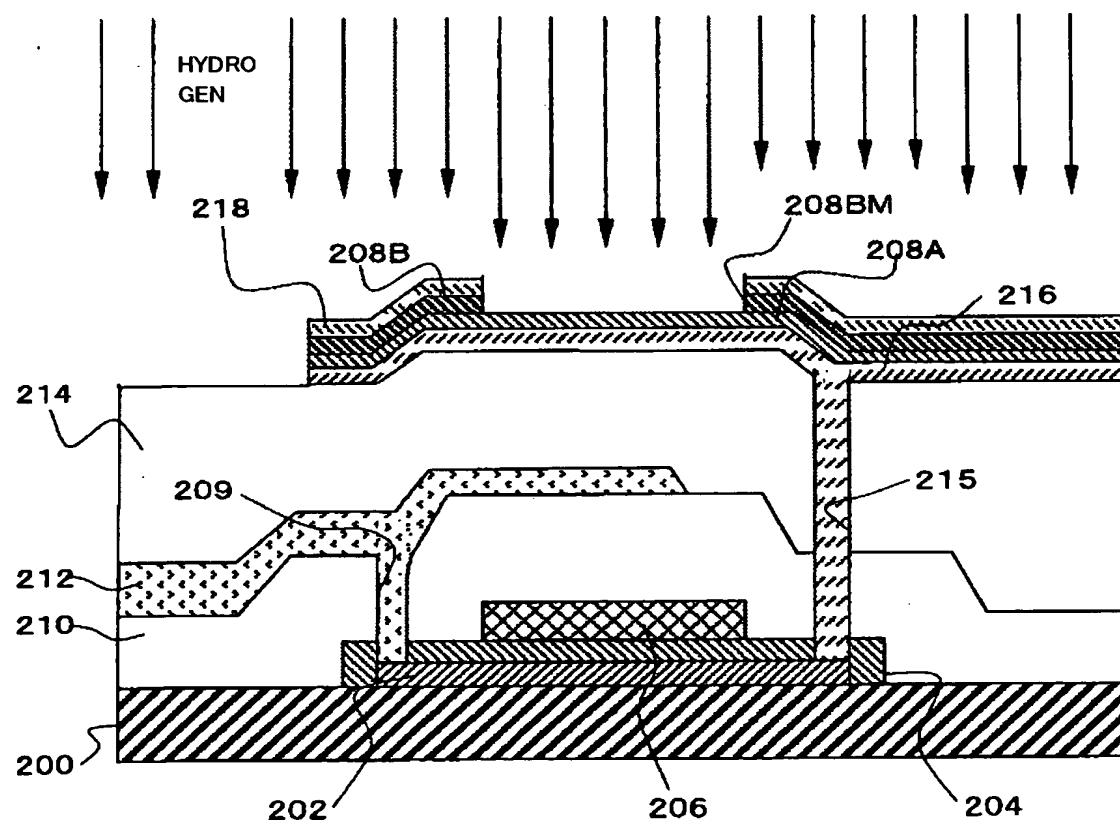
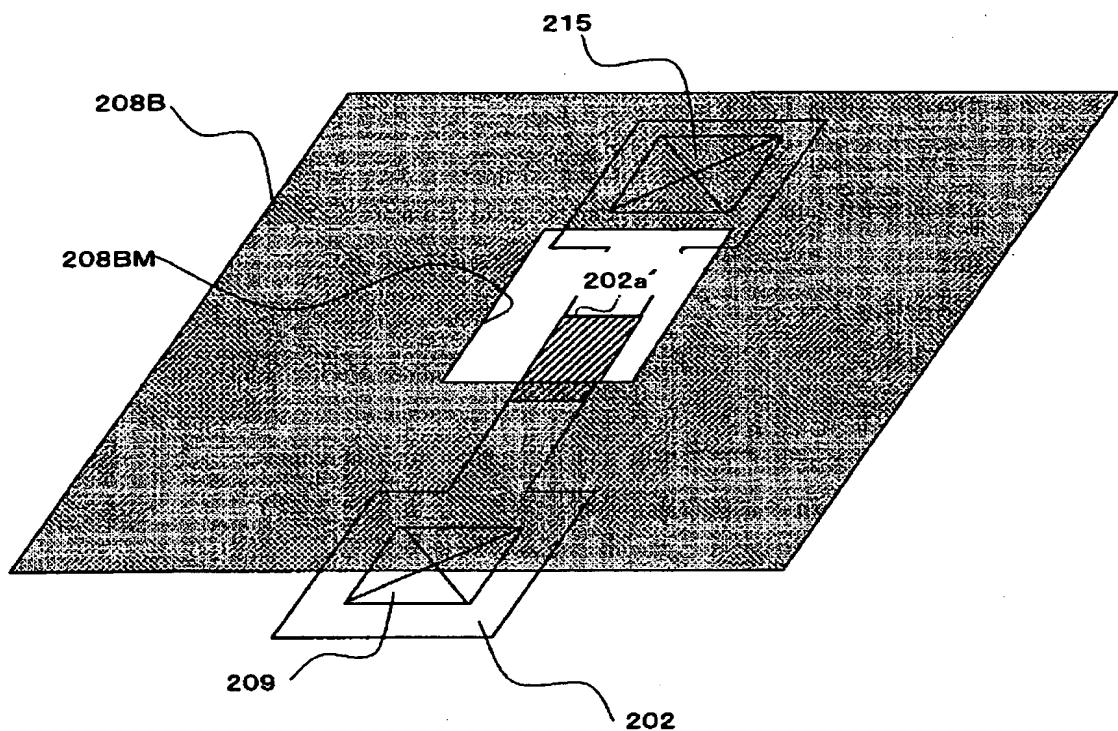


FIG. 5



F I G . 6

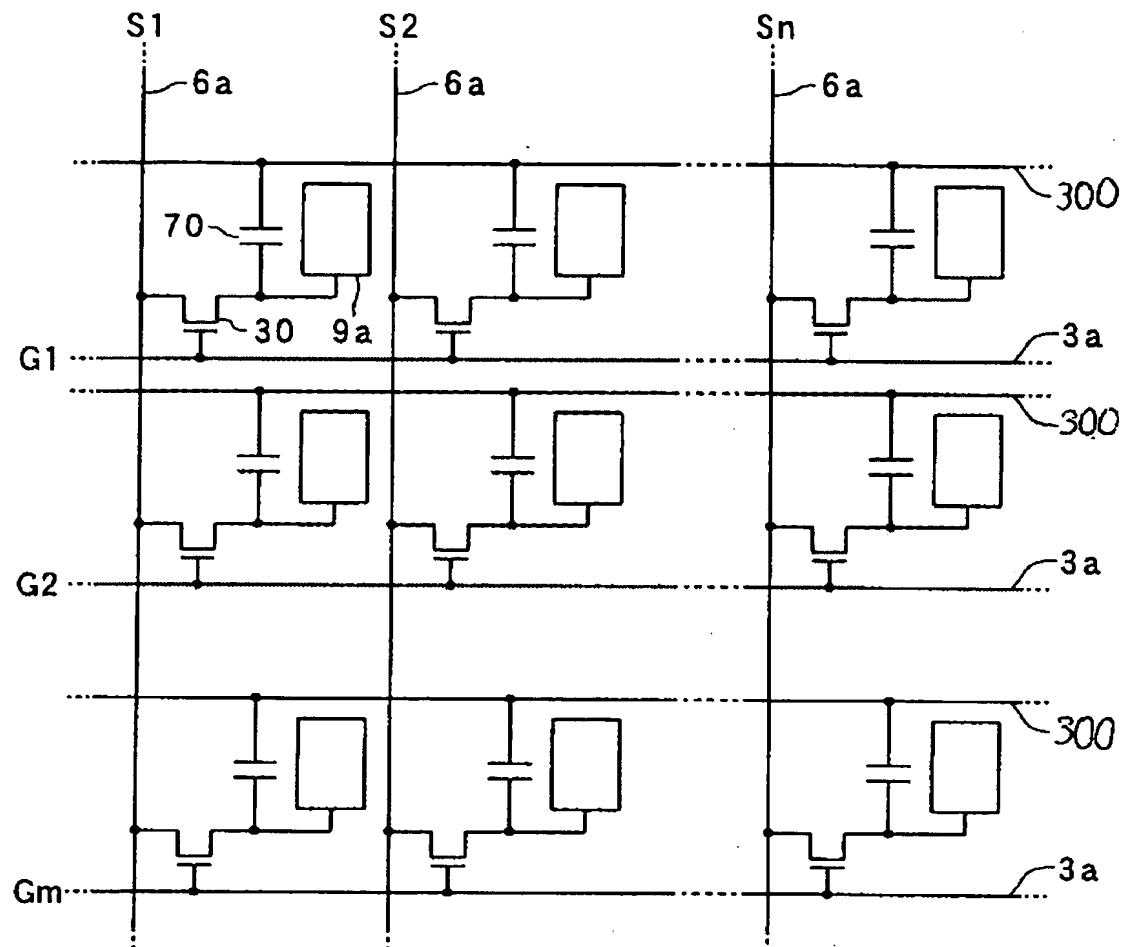


FIG. 7

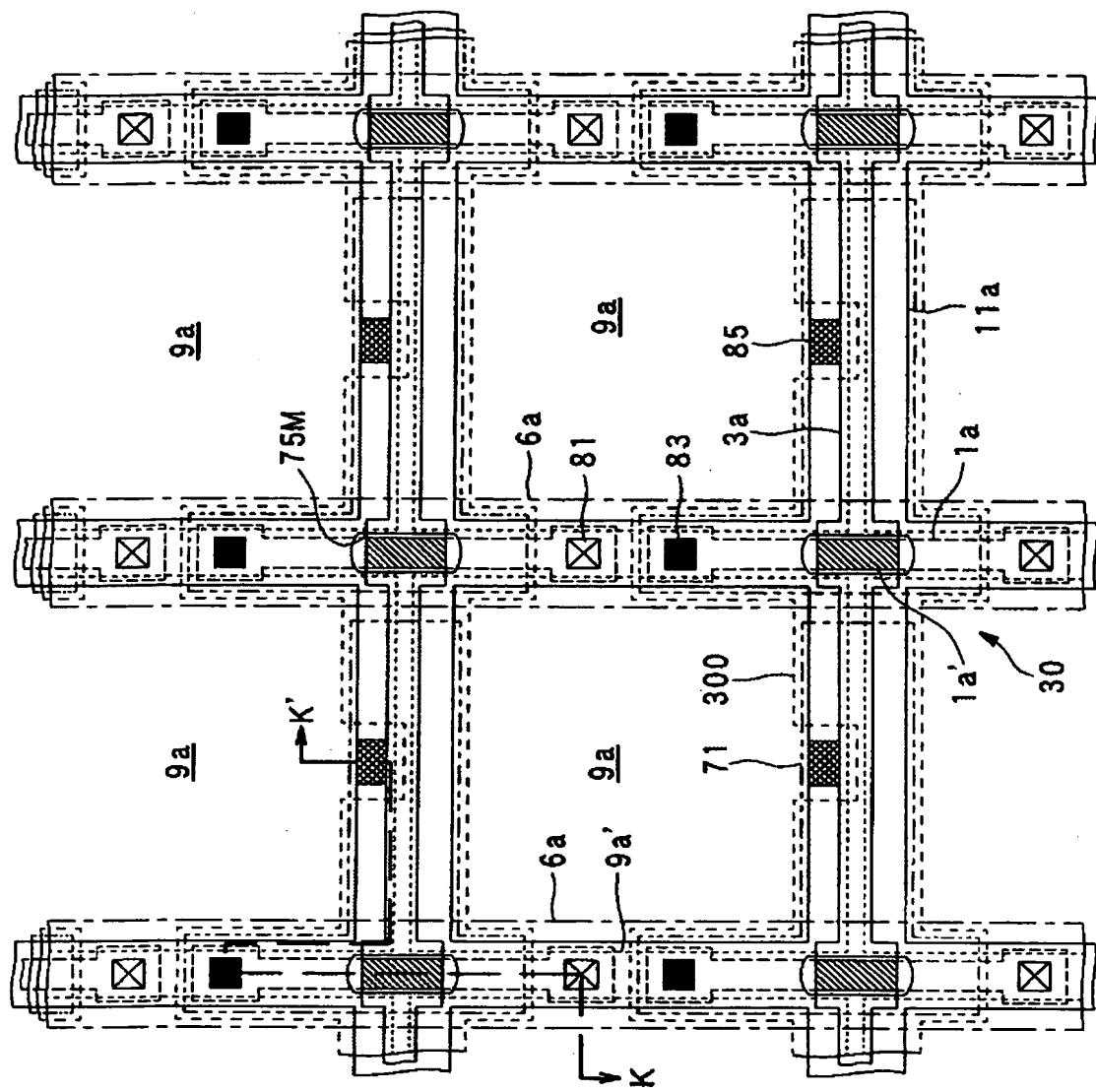


FIG. 8

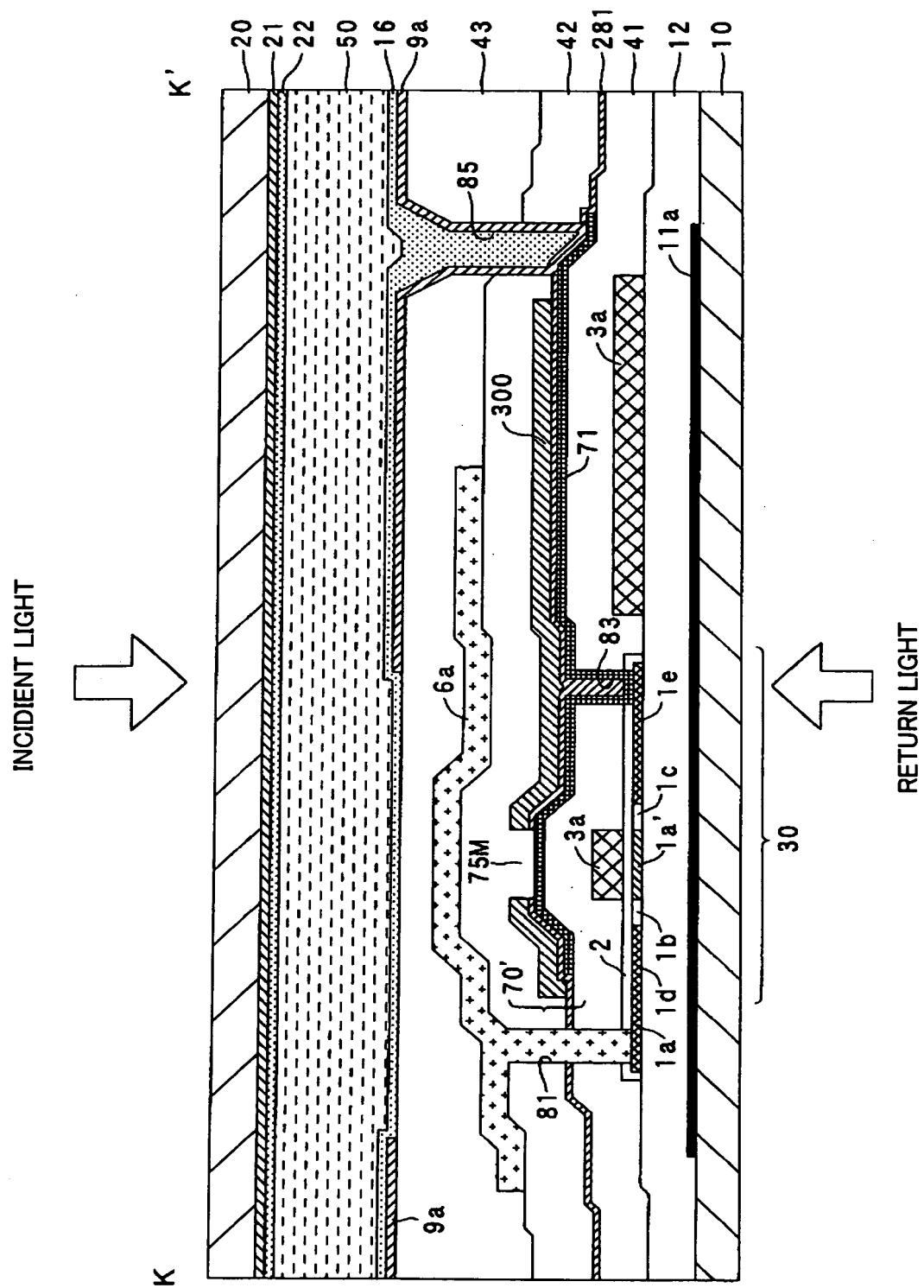


FIG. 9

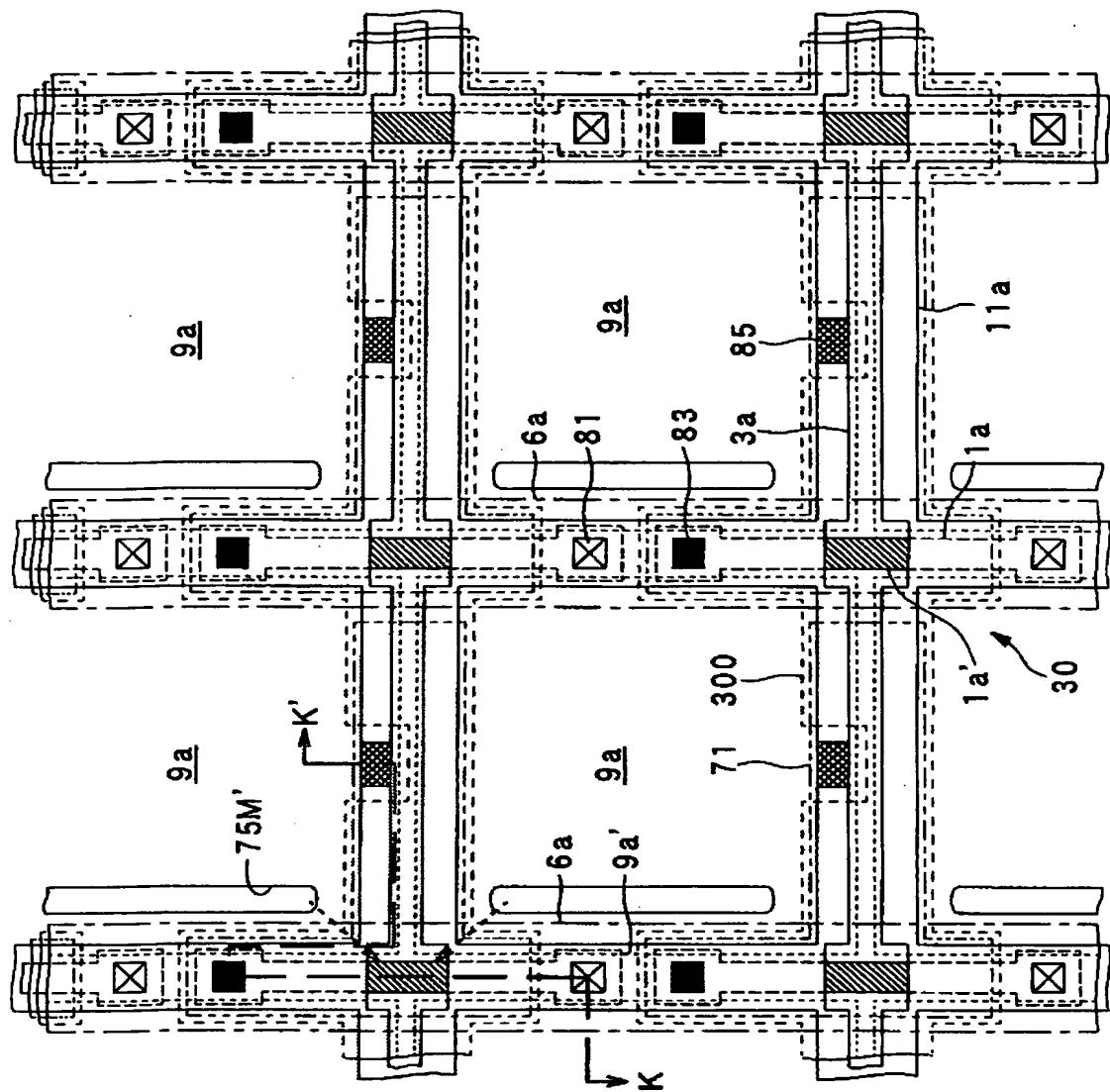


FIG. 10

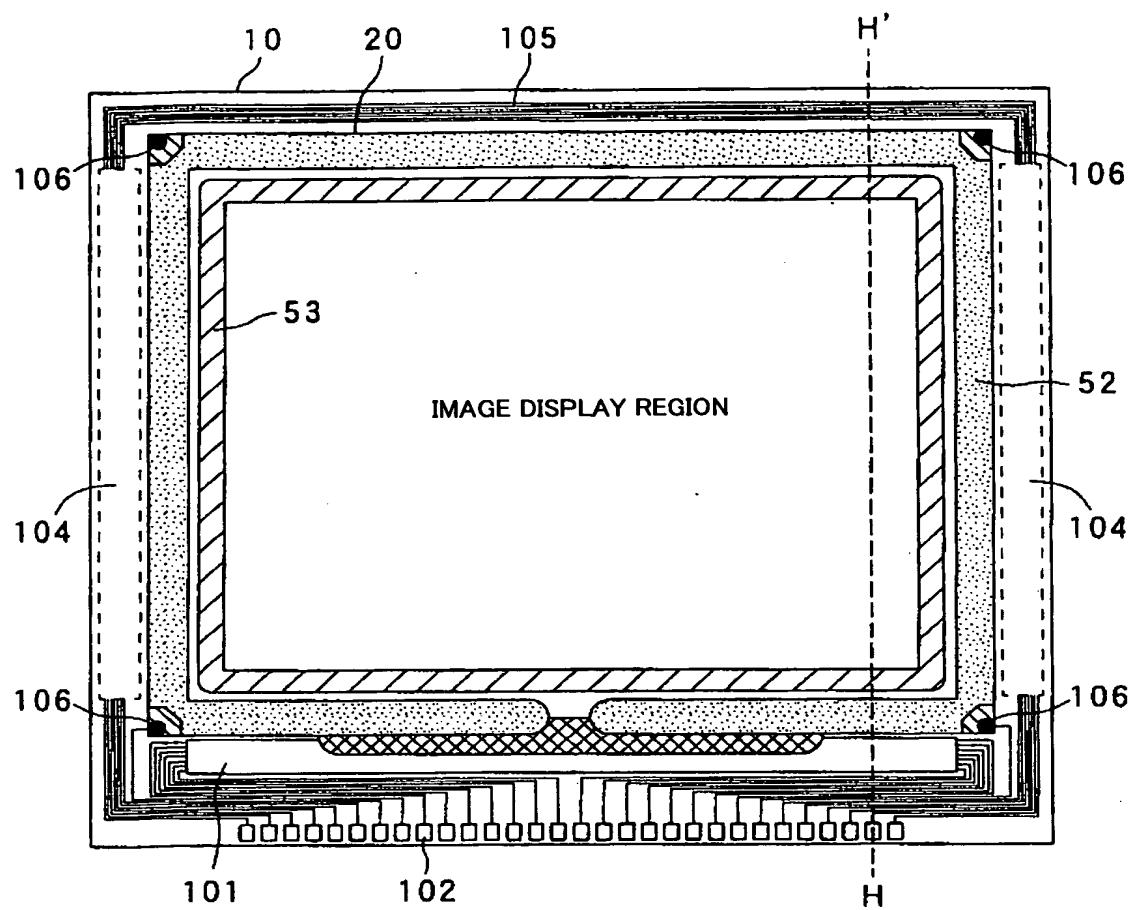


FIG. 11

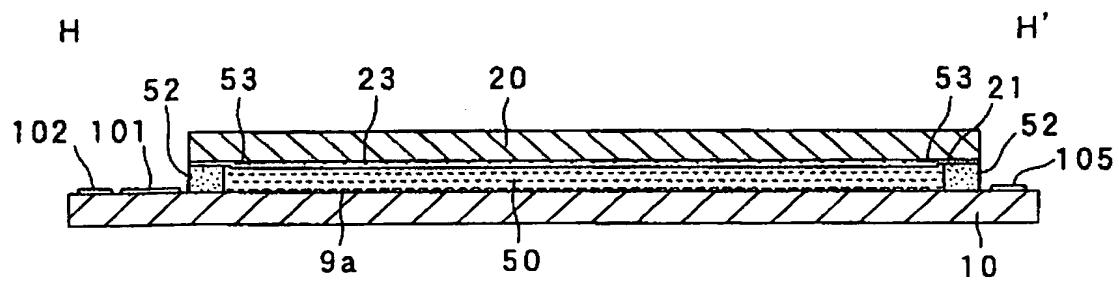


FIG. 12

